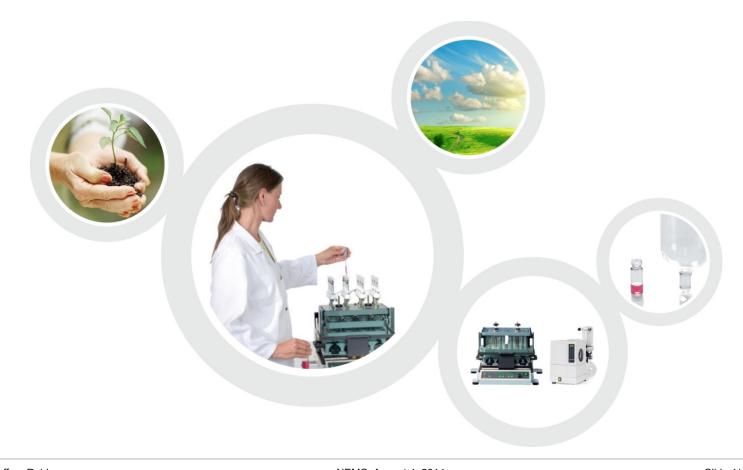


# **BUCHI Corporation**



### **Concentrations of Samples Complying to US EPA 8270**





### Content



- US EPA SW 846-8270
- Overview of parallel evaporation
- Importance of solvent recovery
- US EPA SW 846-8270, analytical results
- Summary
- Questions



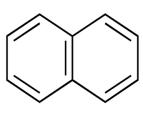
### **US EPA SW 846-8270**



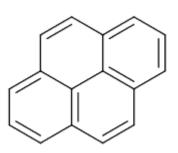
#### Scope of application

 Determination of the concentration levels of semivolatile organic compounds (SVOC) in extract prepared from solid waste, soils, air media, and water samples by gas chromatography/mass spectrometry (GC/MS)

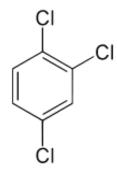
#### For example



Naphthalene



Pyrene



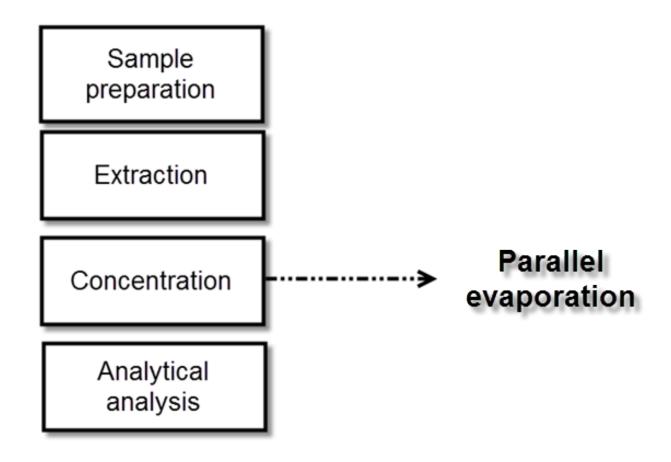
1,2, 4 Trichlorobenzene



## **US EPA SW 846-8270**



#### Workflow

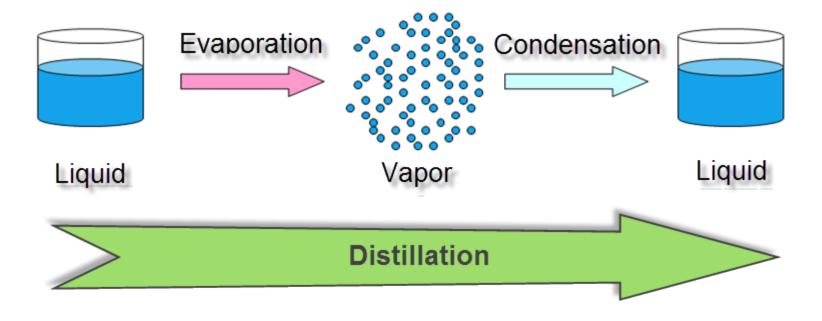




# Overview of parallel evaporation



Solvent removal of multiple solvents at once



- Evaporate → energy in → heat
- Condense → energy out → coolant
- Energy must be equal



# Overview of parallel evaporation



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### Utilization of a vacuum source

#### Why evaporate under vacuum?

- Boiling point depends strongly on pressure (Clausius-Clapeyron equation)
- Lower pressure → lower boiling point

#### Advantages:

- Protect thermo-sensitive samples
- Speed up evaporation
- Eliminate N<sub>2</sub> usage

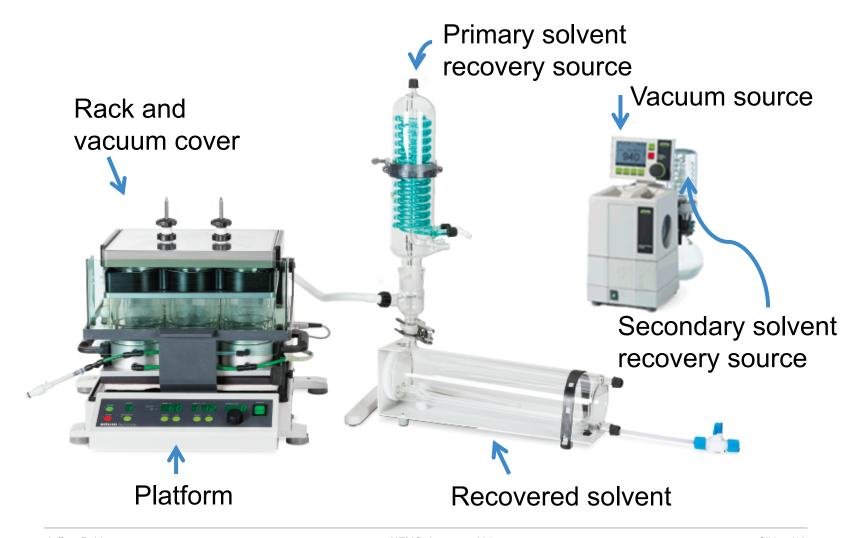




# Overview of parallel evaporation



Syncore® Vortex evaporator overview





# Importance of solvent recovery



"Emissions Reduction Program"

#### US EPA Method 3500C and other concentration methods

 Summary of Methods; section 2.2 → "Solvent recovery apparatus is recommended for use in evaporative concentrators. EPA recommends that incorporation type of reclamation system as a method to implement an emissions reduction program."

#### Source:

http://www.epa.gov/osw/hazard/testmethods/sw846/pdfs/3500c.pdf



# Importance of solvent recovery



#### **Environmental aspects**

No air pollution by organic or chlorinated solvents

- Chlorinated solvents are (potential) carcinogens
- Safe laboratory
- Clean atmosphere







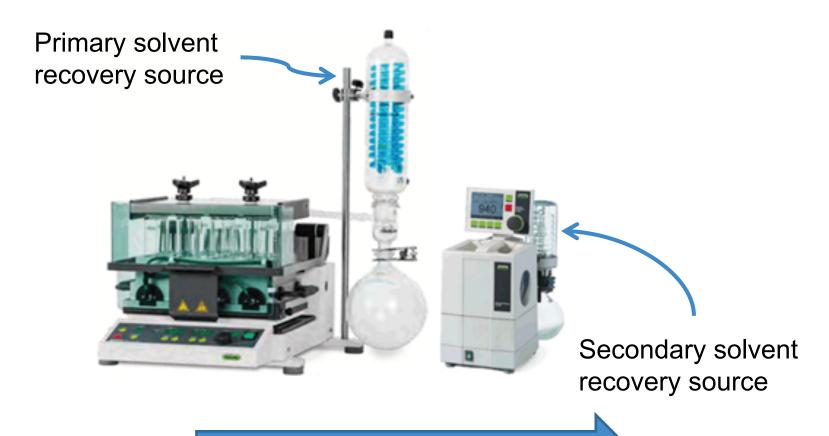
Sustainable



# Importance of solvent recovery



Two solvent recovery sources



> 95 % solvent recovery





Analytical results: Phoenix Environmental Laboratories, Inc.

Spiked (50/75 ng) and concentrated laboratory control samples were analyzed by GC/MS for all compounds mentioned in US EPA SW 846-8270.

| Analytical<br>Method                                    |            | Parameter Name<br>Surrogate Compounds | Spike<br>Level (ng) | Percent<br>Recovery %<br>LCS #1 | Percent<br>Recovery %<br>LCS #2 |
|---|------------|---------------------------------------|---------------------|---------------------------------|---------------------------------|
| SW8270  | 367-12-4   | %2-Fluorophenol                       | 75                  | 79                              | 88                              |
| SW8270  | 98904-43-9 | %Terphenyl-d14                        | 50                  | 107                             | 114                             |
| SW8270  | 120-82-1   | 1,2,4-Trichlorobenzene                | 50                  | 86                              | 92                              |
| SW8270  | 541-73-1   | 1,3-Dichlorobenzene                   | 50                  | 85                              | 90                              |
| SW8270  | 91-20-3    | Naphthalene                           | 50                  | 91                              | 93                              |
| SW8270  | 621-64-7   | N-Nitrosodi-n-propylamine             | 50                  | 95                              | 91                              |
| SW8270  | 87-86-5    | Pentachlorophenol                     | 50                  | 103                             | 111                             |
| SW8270  | 129-00-0   | Pyrene                                | 50                  | 101                             | 105                             |
| * The elevated % recovery is related to the instrument. |            |                                       |                     |                                 |                                 |

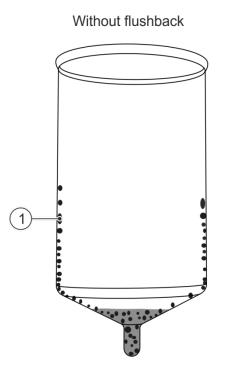
Jeffrey Reid NEMC, August 4, 2014 Slide 11/18

For complet list, please visit www.buchi.com/analytical-resuluts



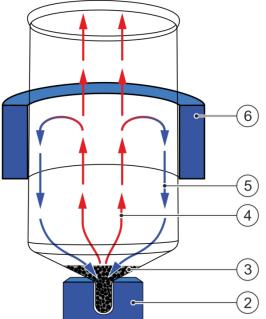


#### Flushback module



- 1 Analyte sticks to the wall
- 2 Cooling
- 3 Concentrated analyte

# With flushback

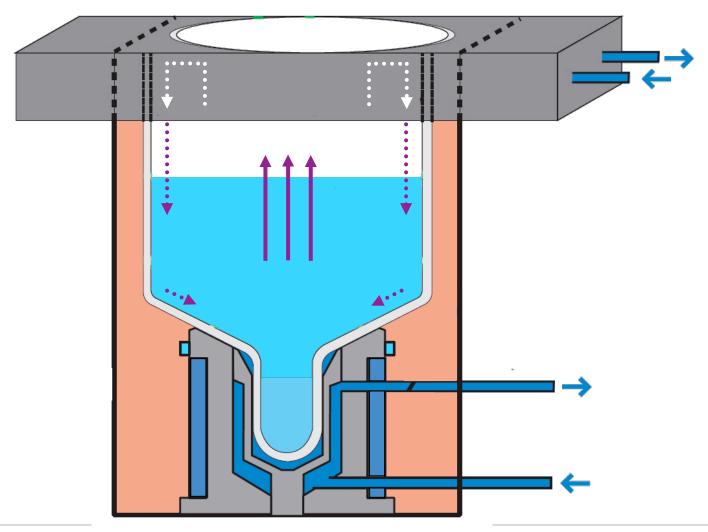


- wall 4 Evaporation
  - 5 Flushback effect
  - 6 Cooling





#### How it works





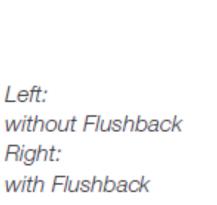


### Improved recoveries

Left:

Right:

with Flushback





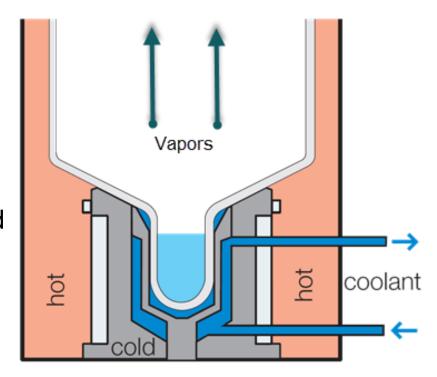




### Reproducibility

# Chilled appendage technology

- Less supervision
- High reproducibility
- Low risk of losing sample
- Optical sensor not required







### Reproducibility



Vacuum pump V-700

Vacuum controller V-855

Chiller F-108

- Gradient function
- Reproducible conditions
- Environment friendly





# **Summary**



- Elimination of N<sub>2</sub> cost
- > 95 % solvent recovery
- High analyte recovery
- Essential reproducibility
- Advanced automation





# Thank you



#### Questions and answers

Download environmental Application Notes:

http://www.mybuchi.com/Environmental-applications.11348.0.html

Additional "Thank You" to:

**Greg Lawrence** 

Lab Manager

Phoenix Environmental Laboratories